

# POWERFLEX®

PART NUMBER

**PFR57-415**

DESCRIPTION

**ENGINE/GEARBOX MOUNT BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

- 2 x Polyurethane A Bushes
- 2 x Polyurethane B Bushes
- 2 x Stainless Steel Sleeves
- 1 x PTFE Grease Sachet

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions

1. Remove the original bush and clean away any dirt and corrosion, remembering to also file away any sharp edges.

2. Insert Polyurethane Bush A into the top of the bracket, ensuring it sits flush within the bore. Please refer to Figure 1 for the positioning of the bushes.

3. Insert Polyurethane Bush B into the bottom of the bracket, ensuring it sits flush within the bore of Polyurethane Bush A and the bracket.

4. Apply some of the supplied grease to the outer surface of the Stainless Steel Sleeve and insert it into the bore of the Polyurethane Bushes, until it sits flush within the bore.

5. Refit the Bracket to the car, ensuring to tension all hardware to manufacturers recommended torque settings.



**TOP OF CAR**

